



MILPRO[®] MP35

Chlorine free straight cutting oil
for general purpose operations



Application

Milpro MP35 is a clear golden transparent mild EP straight cutting oil containing sulphurised fatty material. The viscosity permits adequate lubrication and low fuming tendency even at a high rate flow.

Application

Milpro MP35 is used on low to medium tensile steels and on a variety of non ferrous metals for light gear cutting, milling, turning and surface grinding operations. Can be used in single and multi spindle automatics, capstan lathes, milling and drilling machines. In order to prolong tool life and maintain surface finish it is recommended to regularly filter the oil.

Features and benefits

- Multi purpose product, clear colour and without odour.
- Excellent tool life and surface finish.
- Simplification of stocks.
- Chlorine free.

Typical characteristics

	Test methods	Units	Grade
Appearance			Clear liquid
Colour			Gold
Density at 15° C	ASTMD 1298	Kg/m ³	865
Viscosity at 20° C	ASTMD 445	mm ² /s	52,5
Viscosity at 40° C	ASTMD 445	mm ² /s	22,5
Flash point	ASTMD 93	° C	195
Pour point	ASTMD 97	° C	-15
Copper corrosion	ASTMD 130		2 c
Chlorine content %			0
Anti-mist properties			Yes

Above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

Handling and storage

All packages should be stored under cover. Outside drums should be in a horizontal position. Protect against freezing and temperature above 60° C.

Packaging type

25, 200 and 1.000 litres and bulk.

Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environment when handling this product.



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