

MILFORM® 2210

Medium duty evaporative lubricant



Description

Milform 2210 is an "Evaporative" medium duty lubricant developed for lamination stamping, fin stamping and can lid stamping.

Application

Milform 2210 is primarily used to stamp and draw can lid and motor lamination where post cleaning is prohibitive. The "Evaporative" nature of this unique lubricant provides high boundary lubrication, but without leaving unsightly residues that interfere with subsequent assembling and/or manufacturing processes.

Milform 2210 may be applied by spray, roller, drip or brush methods.

Features and benefits

- "Evaporates" at room temperature after use, requiring no subsequent cleaning.
- · Pre-tested on high-speed terminal presses around the world.
- · Uses ashless additives compatible with annealing processes.
- · Good die and tool life.
- Non-staining to aluminium and aluminium alloys.
- Microbial spoilage is non-existent due to the absence of water, ensuring optimum life in lubricant
 reservoirs.
- · Clean running product contains no oils.
- Economical low total cost.
- · Touch-dry on pre-coated surfaces
- Suitable as a surface lubricant for the manufacturing of metallic articles that will have an incidental
 or unintended food contact, according to FDA21 CFR 178.3570 of 1 April 2004.
- Suitable as a surface lubricant for the manufacturing of metallic articles that come into direct food contact, according to FDA 21 CFR 178.3910 of 1 April 2004, provided that the amount used is not exceeding 0.15 mg/inch2.



Methods of Application

Milform 2210 lubricant is used as received.

Physical Data

Appearance	Clear, colourless liquid
Odour	Characteristic
Density DIN51757/7 (1/1984)	770 kg/m³ at 15°C
Viscosity	1.5 cSt at 40°C

Above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

Handling and storage

Keep at temperatures between 5°C and 35°C in original container.

Packaging type

25, 200, 1.000 litre and bulk (on request).

Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environmental matters when handling this product.





