

# CIMSTAR® 37-510HW

Boron and formaldehyde releasing agent free product for medium duty applications equipped with CimShield *N-Durance* Technology



PRODUCT INFORMATION FLYER

## Description

Cimstar 37-510HW is a clear, hassle free, all-round, water miscible, preformed microfine emulsion type cutting fluid concentrate. The Cimstar 37-510HW is equipped with Cimcool's CimShield *N-Durance* Technology. This latest technology innovation boosts the product "*N-Durance*" combining high alkalinity with acceptable pH, thereby securing product stability, pH buffering and corrosion protection.

## Application

Cimstar 37-510HW is a general-purpose cutting fluid recommended for medium duty grinding and machining of all ferrous and most non-ferrous metals. Cimstar 37-510HW is a product designed for use in individual machines and central systems. It is designed for use in medium to hard water (10 - 20° dH).

## Features and benefits

The innovative blend of "*N-Durance*" materials work in synergy providing alkalinity, product stability, pH buffering and corrosion protection. The result is a next generation CimShield Technology outperforming many traditional products, by providing low-top up rates, clean machines and high product stability

Cimstar 37-510HW is a hassle free all-round micro emulsion. It provides a high quality finish and excellent stability. This stability ensures a long fluid life, which makes Cimstar 37-510HW a very cost-effective product.

Cimstar 37-510HW is a mild and clean product. It will keep grinding wheels open and maintains machine cleanliness.

## Methods of application

Cimstar 37-510HW is easy to mix, normal stirring only. For automatic mixing, the use of the Cimcool® Mix Master or Cimcool Mix Master S is recommended. Typical starting water temperature conditions should be 5 - 25°C.

## Recommended starting concentration

Grinding	6 - 10 %
Machining	6 - 10 %

## Mix Master S

Concentration\*\* can easily be obtained by setting the regulator to the correct number.

\*\* The concentration may vary depending on local conditions. It is therefore always advised to check using the refractometer or TA Kit.

## Concentration analysis

For concentration analysis, use one of the below given methods or an appropriate laboratory procedure available from your local stockist.

Refractometer factor:	1.5
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If the refractometer is used, the resultant reading multiplied by a factor of 1.5 will only be relevant when applied to a fresh mix.

Cimcool TA kit	Use 2 ml. mix							*: next syringe		
%	1	2	3	4	5	6	7	8	9	10
Reading	0.83	0.68	0.53	0.38	0.24	0.09	*.94	*.80	*.65	*.50

## Handling and storage

Protect from freezing, direct sun and store between 5 - 35°C.

## Packaging type

5, 20, 1000 and 200 litre and bulk.

## Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environment when handling this product.



**Cimcool Industrial Products**  
Schiedamsedijk 20  
3134 KK Vlaardingen  
The Netherlands  
Tel: (0)10-4600660  
cimcool.eu@duboischchemicals.com  
www.cimcool.com

